



# Are you letting your machines control you?

Nancy Regan





#### Nancy Regan

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- Aerospace Engineer
- Started with RCM in 1997 as US Navy employee
- Started my business in 2001
- RCM trainer and coach live and online
- Author: The RCM Solution, A Practical Guide to Starting and Maintaining a Successful RCM Program



### **POLL QUESTION No. 1**

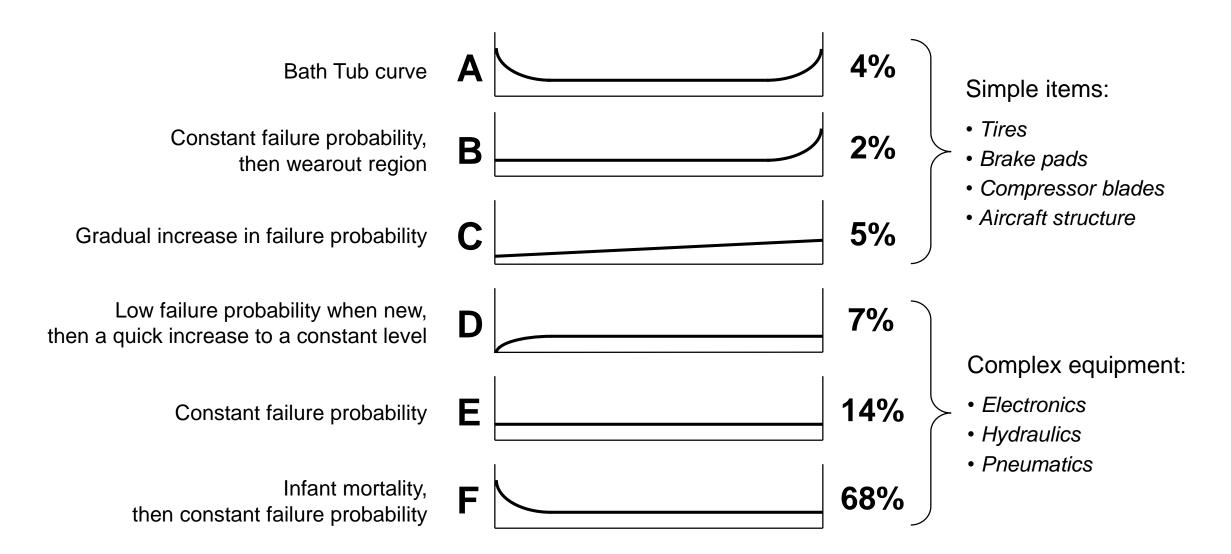


When it comes to Reliability, what is your single biggest challenge or frustration right now?

- a) Systemic lack of understanding of what Reliability and Maintenance are all about
- b) Lack of funding
- c) Unable to convince top management/lack of management support
- d) Don't have good data



#### **How Failure Behaves**







# What is Reliability?



Reliability



# As Equipment Custodians, we design our Reliability... ...literally and figuratively



Reliability



# What makes up a *winning* Reliability Philosophy?

1. Understand what *Reliability* is and that (to a large extent) we design it





### **Design Capability** versus **Required Performance**



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#### **POLL QUESTION No. 2**



Does your organization have a process to formally consider *Required Performance* for your assets?

Yes

No

Not sure



Reliability

#### Reliability

# What makes up a *winning* Reliability Philosophy?

- 1. Understand what *Reliability* is and that (to a large extent) we design it
- 2. Manage our assets at the right "level"





### We manage physical assets at the Failure Mode level.



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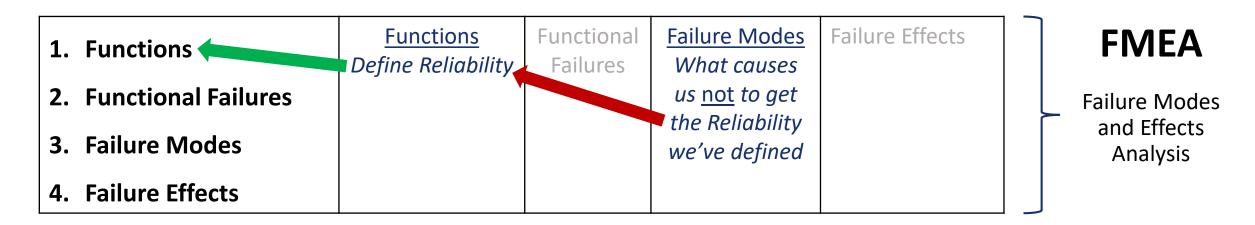
Reliability

#### Reliability

# What makes up a *winning* Reliability Philosophy?

- 1. Understand what *Reliability* is and that (to a large extent) we design it
- 2. Manage our assets at the right "level"
- 3. Make "technically appropriate" decisions for each Failure Mode

# **Reliability Centered Maintenance**



- 5. Failure Consequences
- 6. Proactive Maintenance and Intervals
- 7. Default Strategies

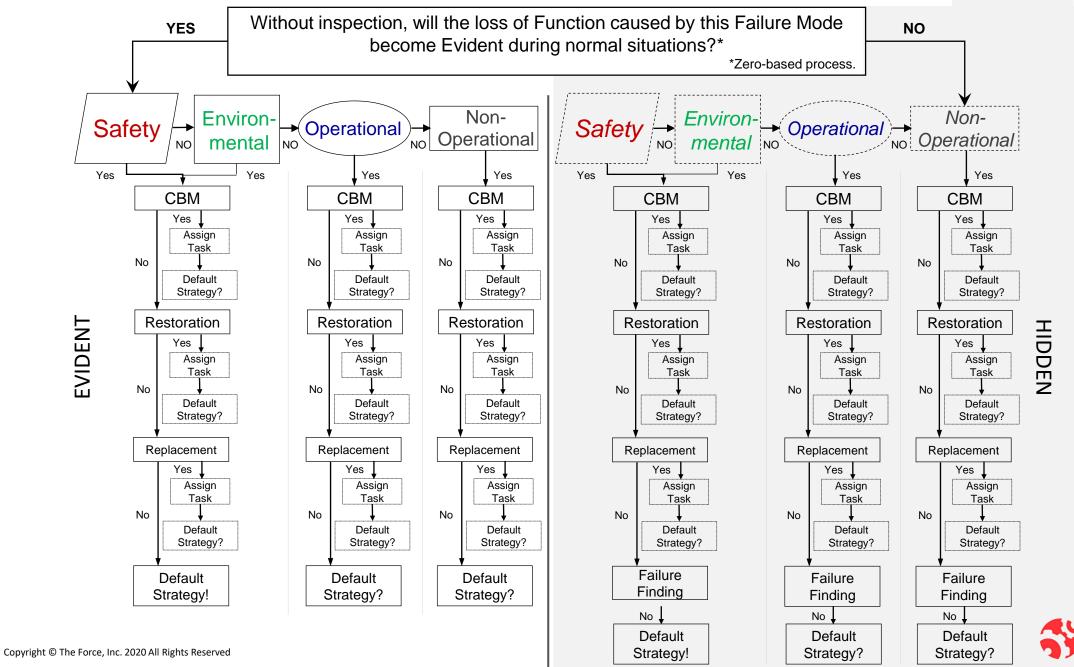


#### **EVIDENT**

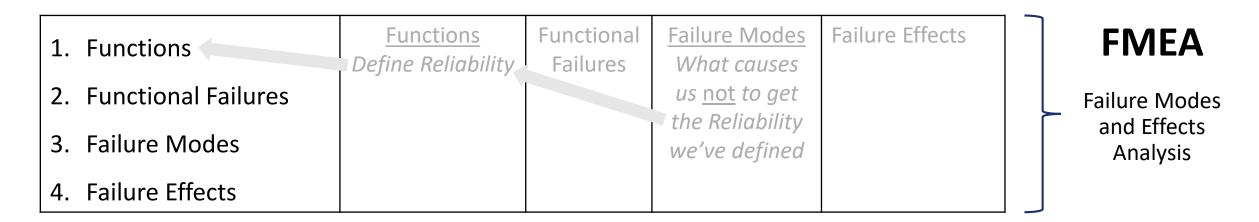
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#### **RCM Decision Diagram**

HIDDEN



# **Reliability Centered Maintenance**



- 5. Failure Consequences
- 6. Proactive Maintenance and Intervals
- 7. Default Strategies

Steps 1-5 make up the **FMECA** 

Step 6 includes Condition Based Maintenance (CBM)



#### Reliability

# What makes up a *winning* Reliability Philosophy?

- 1. Understand what *Reliability* is and that (to a large extent) we design it
- 2. Manage our assets at the right "level"
- 3. Make "technically appropriate" decisions for each Failure Mode
- 4. Involving our greatest "Reliability Resource"



#### **POLL QUESTION No. 3**



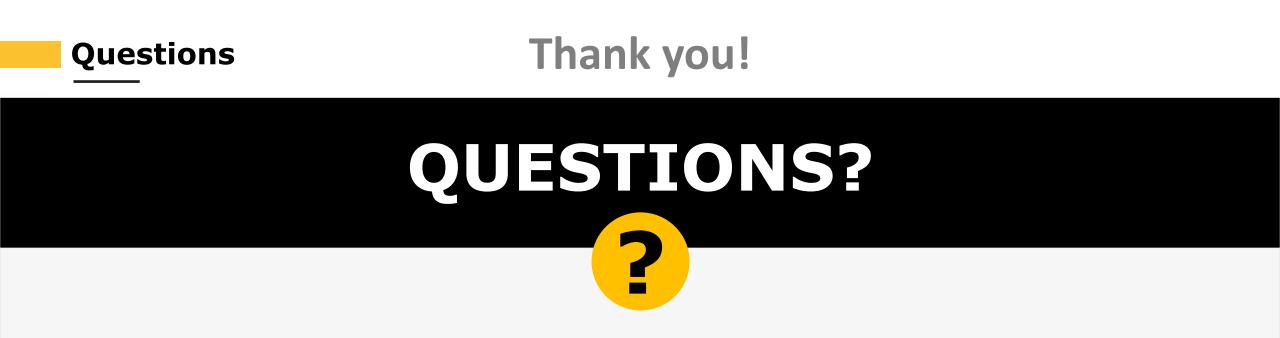
Does your organization *formally* involve a multidisciplinary team of equipment experts when making decisions about assets?



- No
- Not sure



Reliability



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Free RCM Overview Course: RCMTrainingOnline.com/Overview



#### Next webinar Aug. 5: The most costly pitfalls in laser shaft alignment

#### **BEST PRACTICE WEBINAR**

Wednesday, August 5, 11 a.m. ET

The most costly pitfalls in laser shaft alignment (and how to avoid them)

Maintenance teams know them. The rough alignment runaround, where a system reaches the end of its detector range before being able to complete a measurement. The backlash blind spot, where systems cannot detect backlash, often leading to measurement errors. After-the-fact feedback, where you cannot get measurement quality factor information until AFTER you've completed a measurement.

In this webinar, Jonathan Gough, PRUFTECHNIK product manager for Fluke Reliability, discusses these and other pitfalls that drive up cost and extend the time it takes to complete alignment jobs.





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